Solder Paste Mixer

Joyfay Delicate

User Manual

Contents

1. **Function**
2. **Specifications**
3. **Control Panel Introduction**
4. **Operating Method**
5. **Operation Notes**

Joyfay Delicate

1. Function

This automatic solder paste mixer is easy to operate and high efficient. The solder paste container remains closed during use so the solder paste won't be oxidized and no moistened. Thanks to its self-rotation and centrifugal rotation, the mixer will warm up the solder paste soon after the container being taken out of freezer. The solder paste will be mixed evenly and ready for use in minutes instead of in hours.

2. Specifications

Power： 220V/60HZ
Power Consumption：45W
Dimensions (mm): （L）400 x （W）400 x （H) 400
Weight: 32Kg
Number of Jars mixed: Up to 2 jars

Joyfay Delicate

3. Control Panel Introduction

1：START：Start Button. Motor starts to work after this button is pressed (the top cover needs to be closed).
2: STOP：Stop Button. The machine is manually stopped by pressing this button. After mixing time (in minutes) is entered, machine will automatically stop when time is up. This stop button is for manually stopping the machine before set time is up.
3：Four up and down arrows for time adjustment：The up and down button to the left can be pressed to increase or decrease the number of minutes. The up and down button to the right can be pressed to increase or decrease the number in 1/10 minutes. Machine will automatically stop after time is up. The set mixing time will be automatically saved for next use of the mixer.

4. Operating Method

1: Open the lid.

2：Place the solder paste jar in the fixture. Please seat the solder paste jar to the bottom of the cup-shape fixture. If mixing two jars, then place one solder paste jar to a fixture and the other jar to the other fixture. If only mixing one jar, after placing the solder paste jar to a fixture, you need to place the 500 gram balancing weight jar (provided by factory) to the other fixture.
3：Close the lid.
4: Set the mixing time.
5：Press START Button to start.

5. Operation Note

1. Do not leave machine in humid, hot environment. Keep the machine surface clean.
2. Be careful to move the machine. The machine should be placed on a flat, horizontal, and clean surface.
3：If the mixing time is set to a satisfactory time, you do not need to change it in next use of the machine. You only need to press the "Start" button.
4：Do not stack heavy item on top of the machine.
5：Do not take the solder paste jar out until the machine is fully stopped.
6: The turn axis is sealed and does not need lubrication often.

Joyfay Delicate